

SIMON'S SUPPLY CO., INC. (WY) 586 HIGGINS ROAD WEST YARMOUTH, MA 02673-2570 508-775-0740 Fax 508-771-5119

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SHIP DATE	ORDER	R NUMBER
04/06/2015	71-S001	743443.001
SIMON'S SUPPLY CO., INC.	(WY)	PAGE NO.
586 HIGGINS ROAD WEST YARMOUTH, MA 026 508-775-0740 Fax 508-771-5119	, ,	1 of 1

SOLD TO:

SHIP TO:

c001 Addres 1112456 ANIMAS, NM 88020 c001 Addres 1112456 ANIMAS, NM 88020

CUSTOMER NUM	ИBER	CUS	STOM	IER PO NUMBER	JOB NAME / RELEASE NU	JMBER	SALE	SPERSON
75089							Ke	vin Hunt
WF	RITER			SHIP VIA	WAREHOUSE	ORD	ER DATE	
Alejandr	о Ма	ırquez		JOHNW	4/06/2015			
ORDER QTY	Sł	HIP QTY			DESCRIPTI	ON		
1ft		1ft		**NO BARCODES/ **UPS NEXT DAY W30-71X** THIS IS A TEST O THAT WILL PRINT  Bwright Heat Number Pn: 165393 Heat #: BW1234	F THE INSTRUCTIONS ON THE ORDER er & MTR Test			
		** Repri	nt **	Reprint ** Reprint **		Subtot	al	
							harges	
					-	Tax		
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and But Al EMAD on 4/21/	2015 0:5	7:46 AM				Amour	nt Due	

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MADE IN THE USA

7311 GALVESTON RD. #110. HOUSTON, TX 77034

SPECIFICATION         ALLOY         HEAT CODE         UNS #         1412910           A182         309         DABAL14         \$30900/30908/         P.S.           A182         309         DABAM14         \$30900/30908/         12398           A182         309         DABAN14         \$30900/30908/         DAT           A182         309         DABAM14         \$30900/30908/         DAT	
309 DABAL14 S30900/30908/ 309 DABAN14 S30900/30908/ 309 DABAN14 S30900/30908/	DESCRIPTION
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	>	090	.090	090	.060		ဗ	ញ	Ш	Ш	Ω		
	z	7.20	720.	720.	.077		ZR+HF						
	SN	600	600	600.	600.		FEACR						
	8	.177	.177	.177	.177		CB+TA	.00	.001	.00	.001		
	ΑĽ	.004	900	.00	.00		NB-TA	200.	.002	,002	.002		
	田	BAL	BAL	BAL	BAL		NFCO						
IES (%)	ш	.002	.002	7007	.002		土						TIPS
CHEMICAL PROPERTIES (%)	CC	.290	.290	.290	.290		ZR						STITEST PROPERTIES
EMICAL.	MO	.220	220	.220	.220		0						PHYSYCA
E	Z	12.230	12.230	12.230	12.230		I						
	មួ	22,370	22.370	22,370	22.370		PB						
	ស	300	300	300	300		ZN						
	s	.001	.001	.001	.001		NB.						
	ը,	030	030	030	030		MG						
	MN	1.570	1.570	1.570	1.570		8	.001	.00	90,	.00		
	บ	.062	.062	.062	.062		*	030	030	030	.030		
	TEM	-	. 2	. 2	1 71		TEM	-	~	۱۸	1 74		

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	Z				
4 4444	GRA	4.0	6.0	5.0	6.0
	FERRITE				
	FLAT HYDRO				
	BHN	174	192	150	192
AL, PROPERTIES	LATEX				
CHANNIC	SHEAR				
	FF-LB				
	TEMP				
	E EL (%) RA (%) TEMP	77.0	80.0	81.2	80.0
	甲級	51.0	54.0	55.5	54.0
	TENSILE	88.5 KSI	87.5 KSI	82.7 KSI	87.5 KSI
	ITEM YIELD	49.8 KSI	43.1 KSI	36.3 KSI	43.1 KSI
	HEM	-	7	7	2

# HEAT TREATMENT

80.0

54.0

87.5 KSI

43.1 KSI

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TESTING

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We certify that the products covered by this report comply with applicable ASTM and/or ASME specifications, as noted for each item. Furthermore, the above data is correct, and represents the data as contained in the records of the company.

Art Cardenas - QC Material Control Department

Rev. 4, 10/15/2014



## INSPECTION CERTIFICATE

PANTECH STEEL INDUSTRIES SDN. BHD. (809731-A) LOT 13258 & 13259, Jalan Haji Abd. Manan, Off Jalan Meru, 42200 Klang, Selangor, Malaysia.
Tel: 603-3393 1633 Fax: 603-3393 1733 E-mail: pantech2@streamyx.com



#### WROUGHT CARBON STEEL BUTTWELDING FITTINGS

INSPECTION DOCUMENT: EN10204:2004 Type 3.1

Purchaser:

ALLIED FITTING CORP

Date:

PSI 81591

Order No.	er No. Invoice No. Starting Material Specification for Fittings							Specification for Inspection									
32712PS-1	E	E 9041 Seamless Pip						ASTM A2		PB / ASN E MR017	ME SA234 '5-03	-10 WPE			ASN	ME B16.9	- 07
Heat No. Product & Size									t & Size Quantity Visual (pcs) Examination					isional ection	Heat Tr	eatment	Magnetic Particle Testing
NF 719	2 1/2" 9	DEG LR S	TD ELBOW	<del></del>					1800		GOOD		GDOD		Н		N.A
NG 602											GC	OD	GO	COC		4	N.A
NH 504	6" 45 D	G LR STD	ELBOW						150		GOOD			GDOD		H	N.A
NF 706	NF 706 8" 90 DEG LR STD ELBOW								26 GOOD					GOOD		Н	N.A
NF 601									45		GC	OD	GOOD		н		N.A
									Composition (%)					Te	ensile Test <sup>11</sup>		Hardness
Specific	ation	ion C Si Mn P S					Ni	Cr	Mo	Cu	V	Ī	CE	YS	TS	E	1 raidiless
Mir		x100	x100	x100	x1000	x1000	x100	x100	x100	x100	x1000		x100	(KSI	MPa)	(%)	(HB)
Ma		1	10	29	-	-		-	-	-	-		-	240	415	22	
Heat No.		30	1	106	50	58	40	40	15	4D	80		50	-	655		197
NF 7	19	19	23	54	18	6	1	3	0.1	1	4	i	30	365	490	30.0	142
NG 5		8	19	77	13	2	3	6	1	7	0	T	23	302	433	38.2	142
NH 5		20	25	50	7	9	2	7	0.1	6	7		32	315	475	27.0	128
NF 7		17.7	20,3	50.8	33	21	6.3	5.1	0	5.5	0		28	325	510	35.0	130
NF 6		16	24	49	20	5	3	3	0	5	4		26	313	451	37.2	127

WE CERTIFY THAT ALL PRODUCTS WERE MANUFACTURED, SAMPLED, TESTED, AND INSPECTED SOLELY BY THE MANUFACTURER LISTED AT THE ADDRESS ABOVE IN ACCORDANCE WITH INDICATED SPECIFICATION AND FOUND TO MEET REQUIREMENTS. MATERIAL IS FREE FROM MERCURY AND RADIOACTIVE CONTAMINATION.

TENSILE REQUIREMENT: CONFORMS TO ASTM 4370 STANDARD, LONGITUDINAL DIRECTION, GAUGE LENGTH 2" (50min)

C: Cold formed at temperature below 620°C

S: Stress relieved in temperature between 595°C - 690°C and cooled in stall air, H : Hot formed is temperature between 845°C - 945°C and cooled in stall air.

Q: Heated to 910°C and quench in water

T: Temper between 590°C - 690°C.

\*1: YS = Yield strength TS=Tensile strength E = Elongation

MTR46446

-Dox # Created by JUG



### **INSPECTION CERTIFICATE**

PANTECH STEEL INDUSTRIES SDN. BHD. (500731-4) LOT 13258 & 13259, Jalan Haji Abd, Manan, Off Jalan Meru, 42200 Klang, Selangor, Malaysia Tel; 603-3393 1633 Fax: 603-3393 1733 E-mail: pantech2@streamyx.com



## WROUGHT CARBON STEEL BUTTWELDING FITTINGS INSPECTION DOCUMENT; EN10204:2004 Type 3.1

ALLIED FITTING CORP

PSI 83101 30-Jan-13

Į	Order No.	Invoi	ce No.		Starting	Material				Specifi	cation for	Fittings				Specifica	ation for I	nspection
	33012NPS-3	9264		Seamle	ess Pipe			ASTM A2		PB / ASN E MR017	ME SA234 5-03	-10 WPB			ASM	ME B16.9	- 07	
	Heal No.	o. Preduct & S			Product & Size					Quantity (pcs)		Vis Exami		Dimer	sional	Heat Tr	ealment	Magnetic Particle Testing
ı	CW 303	1 1/2" 90	DEG LR ST	D ELBOW	,				3000 GOOD			GC	GOOD		1	N.A		
Ŋ	CX 704	2" 90 DEC	S LR STD E	LBOW						6995		GO	OD	GOOD		Н		N.A
1	NF 401	2" 90 DEC	S LR STD E	LBOW						1005		GOOD			GOOD		-1	N.A
4	NG 602	3" 90 DEC	G LR STD E	LBOW					570 GOOD			GC	GOOD		1	N.A		
`	NH 401	4° 90 DE0	G LR STO E	LBOW				248			GOOD		GOOD		н		N.A	
1	0		Chemical C					mical Co	Composition (%)						Tensile Test "1			Hardness
1	Specificati	Specification C			C Si Mn P S Ni				Cr	Mo	Сп	V		CE	YS	TS	E	naioness
	Min		x100	x100	x100	x1000	x1000	x100	x100	x100	x100	x1000		x100	(KSI	MPa)	(%)	(HB)
	Max		-	10	29		-	-			-	-			240	415	22	-
	Heat No.		30	-	106	50	58	40	40	15	40	80		50	-	655	-	197
	CW 303		20	21	48	20	20	0.8	2	0	1	0		29	317	461	26.0	125
	CX 704	*************	21	26	42	10	8	1	25	0	2	0		33	320	510	24.0	145
	NF 401		12	16	79	15	5	3	. 5	2	4	0		27	338	465	33.6	134
3	NG 602		8	19	77	13	2	3	6	1	7	0		23	302	433	38.2	142
	NH 401		12	19	77	18	8	2	5	1	4	3		27	315	461	36.8	128

WE CERTIFY THAT ALL PRODUCTS WERE MANUFACTURED, SAMPLED, TESTED, AND INSPECTED SOLELY BY THE MANUFACTURER LISTED AT THE ADDRESS ABOVE IN ACCORDANCE WITH INDICATED SPECIFICATION AND FOUND TO MEET REQUIREMENTS. MATERIAL IS FREE FROM MERCURY AND RADIO-ACTIVE CONTAMINATION.

TENSILE REQUIREMENT: CONFORMS TO ASTM A370 STANDARD, LONGITUDINAL DIRECTION, GANGLE LENGTH 2" (Source)

NOTE:

C: Cold formed at temperature below 920°C

S: Stress refleved in temperature below 920°C - 930°C and cooled in still air.

H: Hol formed in temperature below 920°C - 930°C - 930°C - 930°C - 930°C - 930°C -

\*1: YS = Yield strength TS=Tensile strength E = Elongation



